

**Viton<sup>®</sup> fluoroelastomer**

Version 3.1

Revision Date 09/12/2008

Ref. 150000002794

This SDS adheres to the standards and regulatory requirements of the United States and may not meet the regulatory requirements in other countries.

**SECTION 1. PRODUCT AND COMPANY IDENTIFICATION**

Product name	:	Viton <sup>®</sup> fluoroelastomer
Product Grade/Type	:	VTR-1036A
MSDS Number	:	150000002794
Product Use	:	Rubber products
Manufacturer	:	DuPont Performance Elastomers L.L.C Bellevue Park Corporate Center, 300 Bellevue Parkway Wilmington, Delaware 19809
Product Information	:	1-800-441-7515 (outside the U.S. 1-302-774-1000)
Medical Emergency	:	1-800-441-3637 (outside the U.S. 1-302-774-1139)
Transport Emergency	:	CHEMTREC: 1-800-424-9300 (outside the U.S. 703-527-3887)

**SECTION 2. HAZARDS IDENTIFICATION**

## Emergency Overview

May cause skin and eye irritation in susceptible persons.

## Potential Health Effects

## Skin

- 1-Propene, 1,1,2,3,3,3-hexafluoro-, polymer with 1,1-difluoroethene and tetrafluoroethene : May irritate skin.
- 4,4'-[2,2,2-Trifluoro-1-(trifluoromethyl)ethylidene]diphenol : Causes skin irritation.

## Eyes

- 1-Propene, 1,1,2,3,3,3-hexafluoro-, polymer with 1,1-difluoroethene and tetrafluoroethene : May irritate eyes.
- Benzyltriphenylphosphonium Chloride : May cause eye irritation.
- Barium sulfate : May irritate eyes. Dust may cause:, mechanical irritation with tearing, pain or visual impairment.

## Inhalation

- Benzyltriphenylphosphonium Chloride : Respiratory irritation Breathing difficulties

**Viton® fluoroelastomer**

Version 3.1

Revision Date 09/12/2008

Ref. 150000002794

Repeated exposure  
Barium sulfate : lung effects

Target Organs  
Barium sulfate : Lungs

**Carcinogenicity**

None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IARC, NTP, or OSHA, as a carcinogen.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Component	CAS-No.	Concentration
1-Propene, 1,1,2,3,3,3-hexafluoro-, polymer with 1,1-difluoroethene and tetrafluoroethene	25190-89-0	>94%
4,4'-[2,2,2-Trifluoro-1-(trifluoromethyl)ethylidene]diphenol	1478-61-1	<3 %
Benzyltriphenylphosphonium Chloride	1100-88-5	<2 %
Barium sulfate	7727-43-7	<1 %

**SECTION 4. FIRST AID MEASURES**

- Skin contact : Wash off with soap and water. Cool skin rapidly with cold water after contact with hot polymer. Do not peel polymer from the skin. Consult a physician if necessary.
- Eye contact : Rinse thoroughly with plenty of water, also under the eyelids. Consult a physician.
- Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. Consult a physician.
- Ingestion : If victim is conscious: Drink water as a precaution. Consult a physician.
- General advice : If symptoms persist, call a physician.

**SECTION 5. FIRE-FIGHTING MEASURES**

- Flammable Properties  
Flash point : > 204 °C (> 399 °F) open cup
- Fire and Explosion Hazard : Burning produces obnoxious and toxic fumes.

**Viton® fluoroelastomer**

Version 3.1

Revision Date 09/12/2008

Ref. 150000002794

- Extinguishing Media : Carbon dioxide (CO<sub>2</sub>), Foam, Water, Dry chemical
- Firefighting Instructions : Wear self-contained breathing apparatus and protective suit. Wear neoprene gloves during cleaning up work after a VITON® fire. Evacuate personnel to safe areas. Do not allow run-off from fire fighting to enter drains or water courses. The solid polymer can only be burned with difficulty.

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

NOTE: Review FIRE FIGHTING MEASURES and HANDLING (PERSONNEL) sections before proceeding with clean-up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean-up.

- Safeguards (Personnel) : Ventilate the area. Refer to protective measures listed in sections 7 and 8.
- Spill Cleanup : Shovel into suitable container for disposal. Clean contaminated floors and objects thoroughly while observing environmental regulations.
- Accidental Release Measures : Try to prevent the material from entering drains or water courses.

**SECTION 7. HANDLING AND STORAGE**

- Handling (Personnel) : Protect from contamination. Provide appropriate exhaust ventilation at dryers, machinery and at places where dust or volatiles can be generated. In case of insufficient ventilation, wear suitable respiratory equipment. Do not breathe dust. Do not breathe fumes evolved from hot polymer. General precaution for all plastics and elastomers: Wash hands before breaks and immediately after handling the product. Regular cleaning of equipment, work area and clothing. When using do not eat, drink or smoke.
- Handling (Physical Aspects) : General precaution for all plastics and elastomers: Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Avoid dust formation.
- Storage : Keep in a dry, cool and well-ventilated place. Keep containers dry and tightly closed to avoid moisture absorption and contamination.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

- Engineering controls : Use only in area provided with appropriate exhaust ventilation.
- Personal protective equipment  
Eye protection : Safety glasses with side-shields

**Viton® fluoroelastomer**

Version 3.1

Revision Date 09/12/2008

Ref. 150000002794

- || Skin protection : If there is a potential for contact with hot/molten material wear heat resistant clothing and footwear. If VITON® is used above 315°C the surface may contain hydrogen fluoride condensate which may cause severe burns. In this case wear neoprene gloves. Skin should be washed after contact.
- || Respiratory protection : In case of insufficient ventilation, wear suitable respiratory equipment. Respirator with combination filter for vapour/particulate (EN 141).

Exposure Guidelines

Exposure Limit Values

Hydrogen fluoride, anhydrous

PEL	(OSHA)	6 ppm	STEL as F
PEL	(OSHA)	3 ppm	TWA
			Skin designation applies.
TLV	(ACGIH)	2 ppm	Ceiling as F
TLV	(ACGIH)	0.5 ppm	TWA as F

|| Barium sulfate

PEL	(OSHA)	15 mg/m3	8 hr. TWA	Total dust.
PEL	(OSHA)	0.5 mg/m3	8 hr. TWA	as Ba
PEL	(OSHA)	5 mg/m3	8 hr. TWA	Respirable fraction.
TLV	(ACGIH)	10 mg/m3	TWA	
AEL *	(DUPONT)	10 mg/m3	8 & 12 hr. TWA	Total dust

\* AEL is DuPont's Acceptable Exposure Limit. Where governmentally imposed occupational exposure limits which are lower than the AEL are in effect, such limits shall take precedence.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

- Form : sheets, pellets
- Color : white, off-white
- Odor : none
- Density : 1.75 - 1.90 g/cm3
- Water solubility : insoluble

**SECTION 10. STABILITY AND REACTIVITY**

- Conditions to avoid : Processing temperature > 200 °C (> 392 °F)  
Avoid heating for prolonged periods above the recommended upper processing limit.
- Incompatibility : Powdered metals Finely divided aluminium Alkali metals Alkaline earth metals
- Decomposition : Hazardous decomposition products Hydrogen fluoride, Carbonyl fluoride, Fluorinated hydrocarbons, Fluorinated olefins.
- Polymerization : During drying, cleaning and moulding, small amounts of hazardous gases and/or particulate matter may be released.

**Viton® fluoroelastomer**

Version 3.1

Revision Date 09/12/2008

Ref. 150000002794

These may irritate eyes, nose and throat.

**SECTION 11. TOXICOLOGICAL INFORMATION**

1-Propene, 1,1,2,3,3,3-hexafluoro-, polymer with 1,1-difluoroethene and tetrafluoroethene

Oral ALD : &gt; 5,000 mg/kg, rat

4,4'-[2,2,2-Trifluoro-1-(trifluoromethyl)ethylidene]diphenol

Oral ALD : 3,400 mg/kg, rat

Skin irritation : irritant

Skin sensitization : Species: guinea pig  
Animal test did not cause sensitization by skin contact.Repeated dose toxicity : Dermal  
No toxicologically significant effects were found.Mutagenicity : Did not cause genetic damage in cultured bacterial cells., Tests on  
mammalian cell cultures showed mutagenic effects

Benzyltriphenylphosphonium Chloride

Oral LD50 : 43 mg/kg, rat  
Evident toxicity  
Liver effects  
Kidney effects  
Gastrointestinal effects  
lung effectsInhalation 4 h ALC : 0.13 mg/l, rat  
Respiratory irritation  
Difficulty in breathing

Skin irritation : No skin irritation

Eye irritation : irritant

Repeated dose toxicity : Inhalation  
Lung damage, Respiratory tract damage

Barium sulfate

Oral LD50 : &gt; 5,000 mg/kg, rat

Skin irritation : Species: human  
non-irritant

Repeated dose toxicity : Inhalation, animals (unspecified species)

**Viton® fluoroelastomer**

Version 3.1

Revision Date 09/12/2008

Ref. 150000002794

lung effects

Mutagenicity : Evidence suggests this substance does not cause genetic damage in animals., Information given is based on data obtained from similar product.

**SECTION 12. ECOLOGICAL INFORMATION**

Aquatic Toxicity

1-Propene, 1,1,2,3,3,3-hexafluoro-, polymer with 1,1-difluoroethene and tetrafluoroethene : The substance is a polymer and is not expected to produce toxic effects.

4,4'-[2,2,2-Trifluoro-1-(trifluoromethyl)ethylidene]diphenol  
 96 h LC50 : Oncorhynchus mykiss (rainbow trout) < 1 mg/l

72 h ErC50 : Algae > 0.808 mg/l

72 h EbC50 : Algae 0.156 mg/l

48 h EC50 : Daphnia 3.2 mg/l

Barium sulfate  
 48 h EC50 : Daphnia magna (Water flea) 32 mg/l

Additional ecological information : We have no quantitative data concerning the ecological effects of this product.

**SECTION 13. DISPOSAL CONSIDERATIONS**

Waste Disposal : If recycling is not practicable, dispose of in compliance with local regulations. Can be landfilled or incinerated, when in compliance with local regulations. Incinerate only in incinerators capable of scrubbing out acidic combustion products.

Environmental Hazards : Offer rinsed packaging material to local recycling facilities. If recycling is not practicable, dispose of in compliance with local regulations.

**SECTION 14. TRANSPORT INFORMATION**

Not classified as dangerous in the meaning of transport regulations.

**SECTION 15. REGULATORY INFORMATION**

TSCA Status : In compliance with TSCA Inventory requirements for commercial purposes.

**Viton® fluoroelastomer**

Version 3.1

Revision Date 09/12/2008

Ref. 150000002794

- SARA 313 Regulated Chemical(s) : SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.
- CERCLA Reportable Quantity : 139,626 lbs  
Based on the percentage composition of this chemical in the product.: Barium sulfate
- California Prop. 65 : Chemicals known to State of California to cause cancer, birth defects or any other harm: none known
- PA Right to Know Regulated Chemical(s) : Substances on the Pennsylvania Hazardous Substances List present at a concentration of 1% or more (0.01% for Special Hazardous Substances): No components present on the PA state hazardous substance lists.
- NJ Right to Know Regulated Chemical(s) : Substances on the New Jersey Workplace Hazardous Substance List present at a concentration of 1% or more (0.1% for substances identified as carcinogens, mutagens or teratogens): No components present on the NJ state hazardous substance lists.

**SECTION 16. OTHER INFORMATION**

Restrictions for use : Do not use in medical applications involving permanent implantation in the human body. For other medical applications see DuPont Performance Elastomer's caution bulletin No. H-69237.

Before use read DuPont Performance Elastomer's safety information.® Registered trademark of DuPont Performance Elastomers

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Significant change from previous version is denoted with a double bar.