



The MSDS format adheres to the standards and regulatory requirements of the United States and may not meet regulatory requirements in other countries.

DuPont
Material Safety Data Sheet

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"KAPTON" POLYIMIDE FILM, FLUOROCARBON-COATED (EXCLUDING FILLED TYPES)
KAP00002 Revised 27-OCT-2006

CHEMICAL PRODUCT/COMPANY IDENTIFICATION

Material Identification

Kapton is a registered trademark of DuPont.

Corporate MSDS Number : DU005414

Tradenames and Synonyms

- "KAPTON" F, FN
- "KAPTON" FWA, FWN
- "KAPTON" HRN
- "KAPTON" HRN616ES
- "KAPTON" XP
- "KAPTON" TRN, TRT, TWT
- "KAPTON" ZN
- "KAPTON" 1100FC051-5

Company Identification

MANUFACTURER/DISTRIBUTOR

DuPont
"Kapton"/"Teflon" Customer Service
P.O. Box 89
Circleville, OH 43113

PHONE NUMBERS

- Product Information : 1-800-237-4357
- Transport Emergency : 1-800-424-9300
- Medical Emergency : 1-800-441-3637

COMPOSITION/INFORMATION ON INGREDIENTS

Components

Material	CAS Number	%
INERT POLYIMIDE FILM		100
Coated or laminated with:		
POLYFLUOROCARBON	25067-11-2	
or		
POLYFLUOROCARBON	26655-00-5	
or		
POLYFLUOROCARBON	68258-85-5	

Exposure limits for the following may apply:

DIMETHYL ACETAMIDE (residual in film)	127-19-5	<1
POLYIMIDE POLYMER (as nuisance dust)	25038-81-7	

(COMPOSITION/INFORMATION ON INGREDIENTS - Continued)

Components (Remarks)

All reportable ingredients are listed in the TSCA Chemical Substance Inventory.

HAZARDS IDENTIFICATION

Potential Health Effects

Before using "Kapton" Polyimide Films, read the bulletin on safe handling and use.

POTENTIAL HEALTH EFFECTS

INHALATION: Not a probable route of exposure for film.

For the polymer from which the film is made, DuPont recommends treating polymer dust as a nuisance particulate.

Vapors and fumes from heating "Kapton" fluorocarbon coatings above 275 deg C, or from smoking tobacco or cigarettes contaminated with fluorocarbon coatings may cause polymer fume fever, a temporary, flu-like illness of approximately 24 hours duration with fever, chills and sometimes cough.

SKIN CONTACT: No irritation is expected from handling film. Less than 1 ppm dimethyl acetamide was extracted from film by distilled water at 40 deg C for 4 hours.

EYE CONTACT: Not a probable route of exposure for film.

INGESTION: Not a probable route of exposure for film.

Though "Kapton" is not heated to degradation temperatures during normal use, heating "Kapton" fluorocarbon coatings to temperatures above 350 deg C can produce trace amounts of toxic and irritating gases/vapors of hydrogen fluoride, carbonyl fluoride, and possibly perfluoroisobutylene. These compounds can cause severe eye, skin and respiratory tract irritation. Inhalation can cause shortness of breath and other respiratory effects and symptoms may be delayed.

Carcinogenicity Information

None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

FIRST AID MEASURES

First Aid

INHALATION

If exposed to fumes from overheating or combustion, move to fresh air. Consult a physician if symptoms persist.

SKIN CONTACT

Wash with soap and water after handling. If skin irritation develops, consult a physician.

EYE CONTACT

Flush eyes with plenty of water. Consult a physician if symptoms persist.

INGESTION

Not a probable route of exposure for films.

FIRE FIGHTING MEASURES

Flammable Properties

Not a fire or explosion hazard.

The flammability characteristic of polyimide film is reported as "self-extinguishing".

"Kapton" chars but does not burn in air. Coated types of "Kapton" will burn in an atmosphere of 95% oxygen when an ignition source is present. Combustion products include carbon monoxide, hydrogen fluoride, carbonyl fluoride and possibly perfluoroisobutylene.

The processing of "Kapton" polyimide films can cause the generation of static charge. Precautions for static charges should also be taken when removing plastic films used as protective packaging for "Kapton".

Extinguishing Media

Water, Foam, Dry Chemical, CO2.

Fire Fighting Instructions

Wear self-contained breathing apparatus and clothing to protect from hydrogen fluoride which reacts with water to form hydrofluoric acid. Wear Neoprene gloves when handling refuse from a fire involving fluorocarbon resins.

ACCIDENTAL RELEASE MEASURES

Safeguards (Personnel)

NOTE: Review FIRE FIGHTING MEASURES and HANDLING (PERSONNEL) sections before proceeding with clean-up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean-up.

Accidental Release Measures

Pick up to prevent slipping hazard.

HANDLING AND STORAGE

Handling (Personnel)

Wash thoroughly after handling.

Avoid contamination of tobacco products.

Storage

Store away from flammable materials.

EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls

Safe handling of "Kapton" polyimide films at high temperatures (above 200 deg C) requires adequate ventilation. If small quantities of "Kapton" are involved, normal air circulation may be all that is needed in case of overheating. Whether or not existing ventilation is adequate at higher temperatures will depend on the combined factors of film quantity, temperature and exposure time.

Personal Protective Equipment

Safety glasses are recommended as good industrial practice.

Respirators are not needed for normal use.

Special protective clothing is not needed for normal use. Gloves are recommended as good industrial practice.

Exposure Guidelines

Applicable Exposure Limits

POLYFLUOROCARBON

PEL (OSHA) : None Established
TLV (ACGIH) : None Established
AEL * (DuPont) : 10 mg/m3, 8 & 12 Hr. TWA, total dust
5 mg/m3, 8 & 12 Hr. TWA, respirable dust

DIMETHYL ACETAMIDE (residual in film)

PEL (OSHA) : 10 ppm, 35 mg/m3, 8 Hr. TWA, Skin
TLV (ACGIH) : 10 ppm, 36 mg/m3, 8 Hr. TWA, Skin, A4
AEL * (DuPont) : 10 ppm, 8 & 12 Hr. TWA, Skin

POLYIMIDE POLYMER (as nuisance dust)

PEL (OSHA) : None Established
TLV (ACGIH) : None Established
AEL * (DuPont) : 10 mg/m3, 8 & 12 Hr. TWA, total dust
5 mg/m3, 8 & 12 Hr. TWA, respirable dust

* AEL is DuPont's Acceptable Exposure Limit. Where governmentally imposed occupational exposure limits which are lower than the AEL are in effect, such limits shall take precedence.

PHYSICAL AND CHEMICAL PROPERTIES

Physical Data

Melting Point : None
% Volatiles : 1% max
Solubility in Water : Insoluble
Odor : No odor
Form : Transparent film
Color : Light amber
Specific Gravity : >1.4

STABILITY AND REACTIVITY

Chemical Stability

Stable at normal temperatures and storage conditions.

Fluorocarbon coatings react with finely divided metal powders and fluorine and related compounds (e.g. chlorine trifluoride).

Decomposition

"Kapton" fluorocarbon coatings may degrade at temperatures >350 deg C producing hydrogen fluoride and carbonyl fluorides.

ECOLOGICAL INFORMATION

Ecotoxicological Information

Aquatic Toxicity

Insoluble.

DISPOSAL CONSIDERATIONS

Waste Disposal

Landfill or incinerate in compliance with federal, state,
and local regulations. Incinerator should be equipped with
scrubber to remove acidic hydrogen fluoride from off-gases.

TRANSPORTATION INFORMATION

Shipping Information

DOT

Proper Shipping Name : NOT APPLICABLE

Hazard Class : NOT REGULATED

REGULATORY INFORMATION

State Regulations (U.S.)

STATE RIGHT-TO-KNOW

No substances on the state hazardous substances list, for the
states indicated below, are used in the manufacture of products on
this Material Safety Data Sheet, with the exceptions indicated.

SUBSTANCES ON THE PENNSYLVANIA HAZARDOUS SUBSTANCES LIST PRESENT
AT A CONCENTRATION OF 1 % OR MORE (0.01% FOR SPECIAL HAZARDOUS
SUBSTANCES)- Dimethyl acetamide (1% maximum)

WARNING - SUBSTANCES KNOWN TO THE STATE OF CALIFORNIA TO CAUSE
CANCER, BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM- None known

SUBSTANCES ON THE NEW JERSEY WORKPLACE HAZARDOUS SUBSTANCE LIST
PRESENT AT A CONCENTRATION OF 1% OR MORE (0.1% FOR SUBSTANCES
IDENTIFIED AS CARCINOGENS, MUTAGENS OR TERATOGENS)- Dimethyl
acetamide (1% maximum)

